

**KAREN CROWSON**  
**NATIONAL ASSOCIATION OF REALTORS®**  
**2017 REGIONAL VICE PRESIDENT**

Karen Crowson, a REALTOR® from Benton, Arkansas, is the NATIONAL ASSOCIATION OF REALTORS® liaison for Region 9, comprised of Arkansas, Kansas, Missouri, and Oklahoma.

A REALTOR® for nearly 30 years, Karen is a managing broker at Crye-Leike Benton, specializing in residential real estate. She holds the professional designations of Accredited Buyer's Representative® (ABR®) and Certified Residential Specialist (CRS). She is a Graduate of the REALTOR® Institute (GRI).

Karen has been deeply involved at the national level since 2002. She has served multiple terms on several NAR committees including professional standards (2005-2010), risk management (2011-2014), and business issues policy (2016). In 2015, she chaired the Regulatory Issues Forum.

At the state level, she was the president of the Arkansas REALTORS® Association in 2012. In 2007, they named her their REALTOR® of the Year. She has worked on a number of committees over the years

Karen is a member of the South Central Arkansas REALTORS® Association. They named her their REALTOR® of the Year in 1995, 2001, and again in 2007.

Karen was the president of the Association of Real Estate License Law Officials (ARELLO) in 2012. She is well-known in her local community, as a member of the Benton Chamber of Commerce, Bryant Chamber of Commerce, and the First Baptist Church. When she's not working, Karen loves spending time with her grandchildren and paddle boarding around the lakes of Arkansas.

The NATIONAL ASSOCIATION OF REALTORS®, The Voice for Real Estate®, is America's largest trade association, representing 1.2 million members involved in all aspects of the residential and commercial real estate industries.

